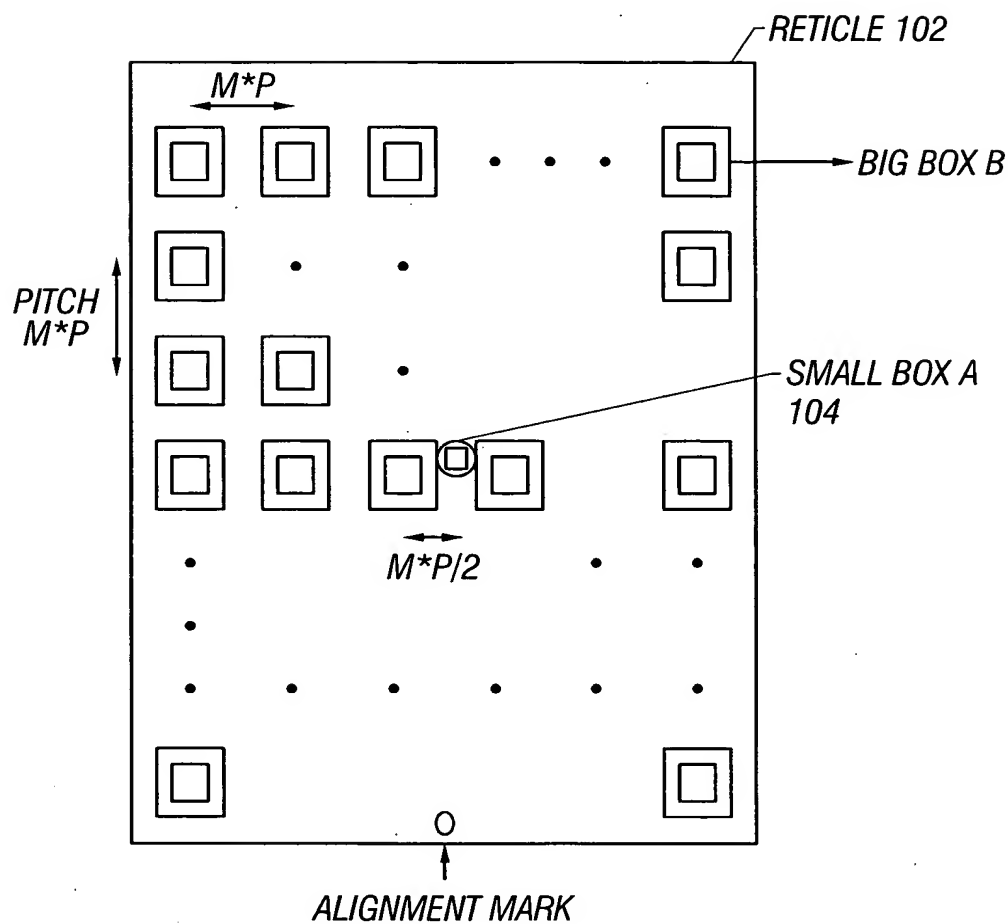


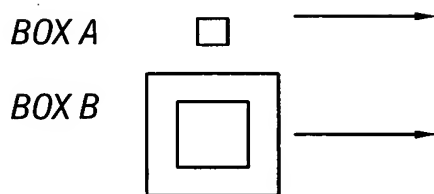


### Reticle schematic



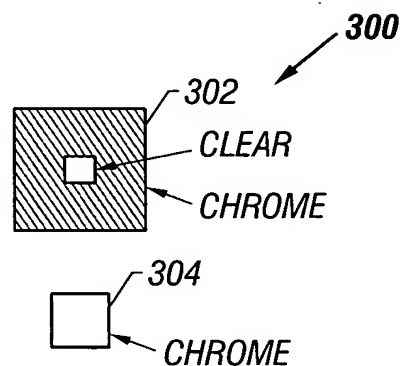
**FIG. 1**

**Schematics for FIG. 1**



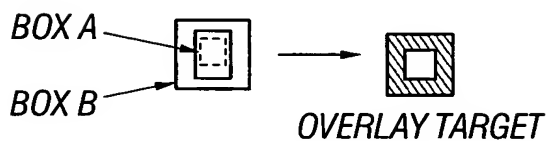
**FIG. 2**

**Reticle Features**



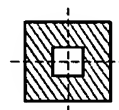
**FIG. 3**

**Overlapping regions**



**FIG. 4**

**Perfectly centered  
Box-in-Box structure**



**FIG. 4A**

Schematic for outer box 2



FIG. 5

Outer box 2 as printed on wafer.  
 Dark=unexposed, white=exposed



FIG. 6

Schematic for inner box 1



FIG. 7

Inner box 1 as printed on wafer.  
 Dark=unexposed, white=exposed

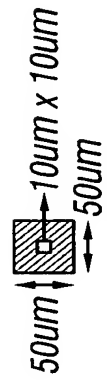


FIG. 8

Schematic for 2-dimensional 4XOL reticle

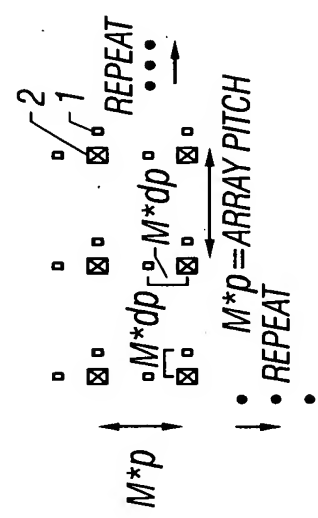


FIG. 9

Typical 4XOL reticle overlay set as projected  
 onto wafer (3 featured parts); dark=unexposed,  
 white=exposed

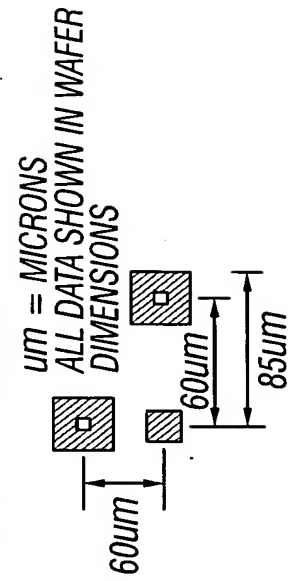


FIG. 10

### Schematic of X-shear overlay on wafer

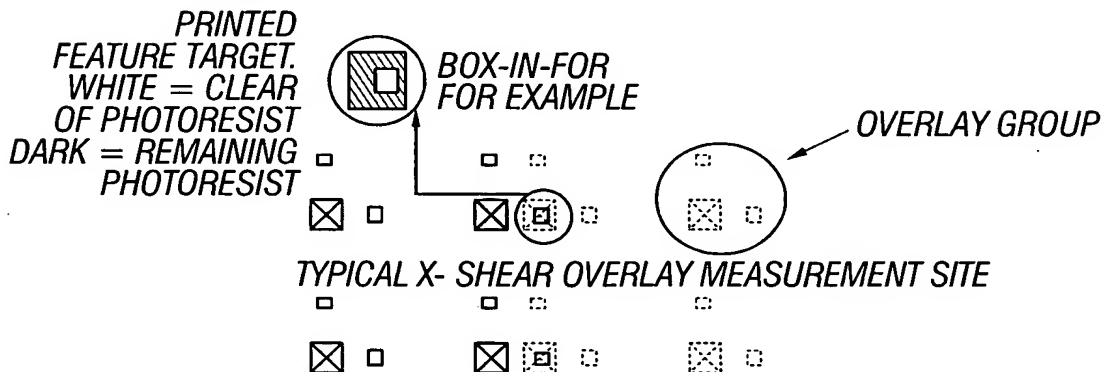


FIG. 11

### Schematic of Y-shear overlay on wafer

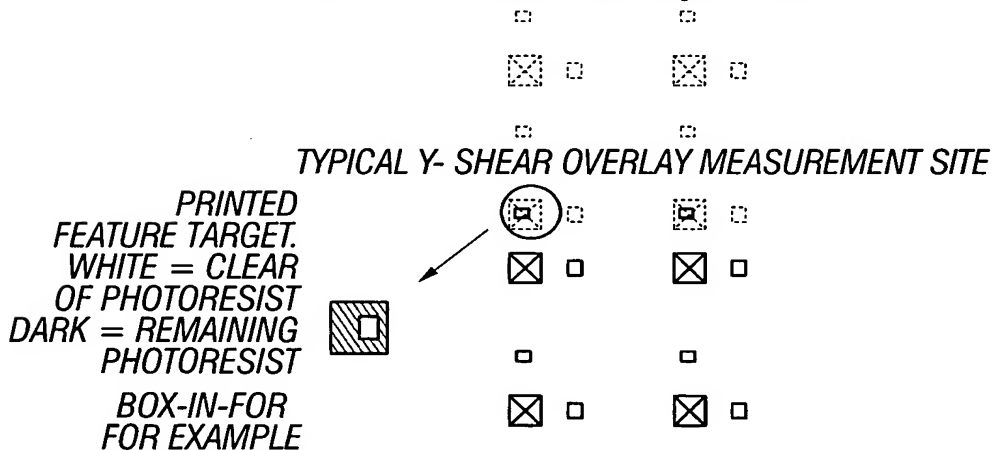


FIG. 12

### 2-Dimensional reticle schematic, 90 degree overlay or R-shear.

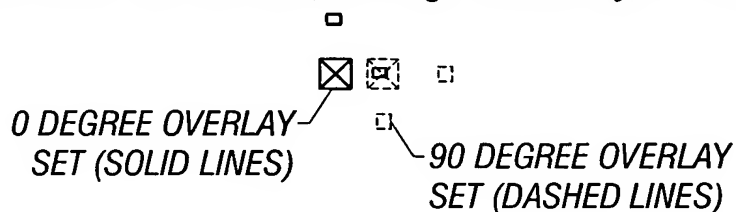
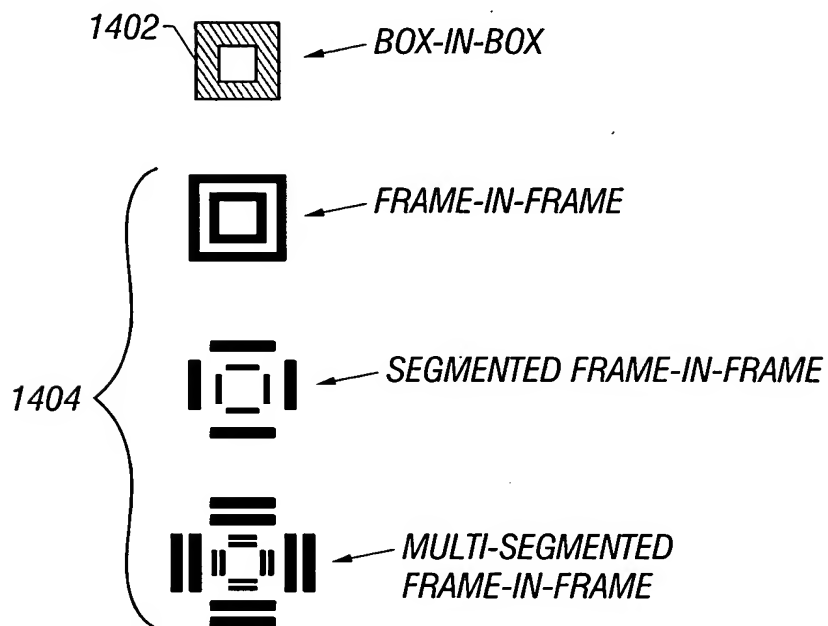


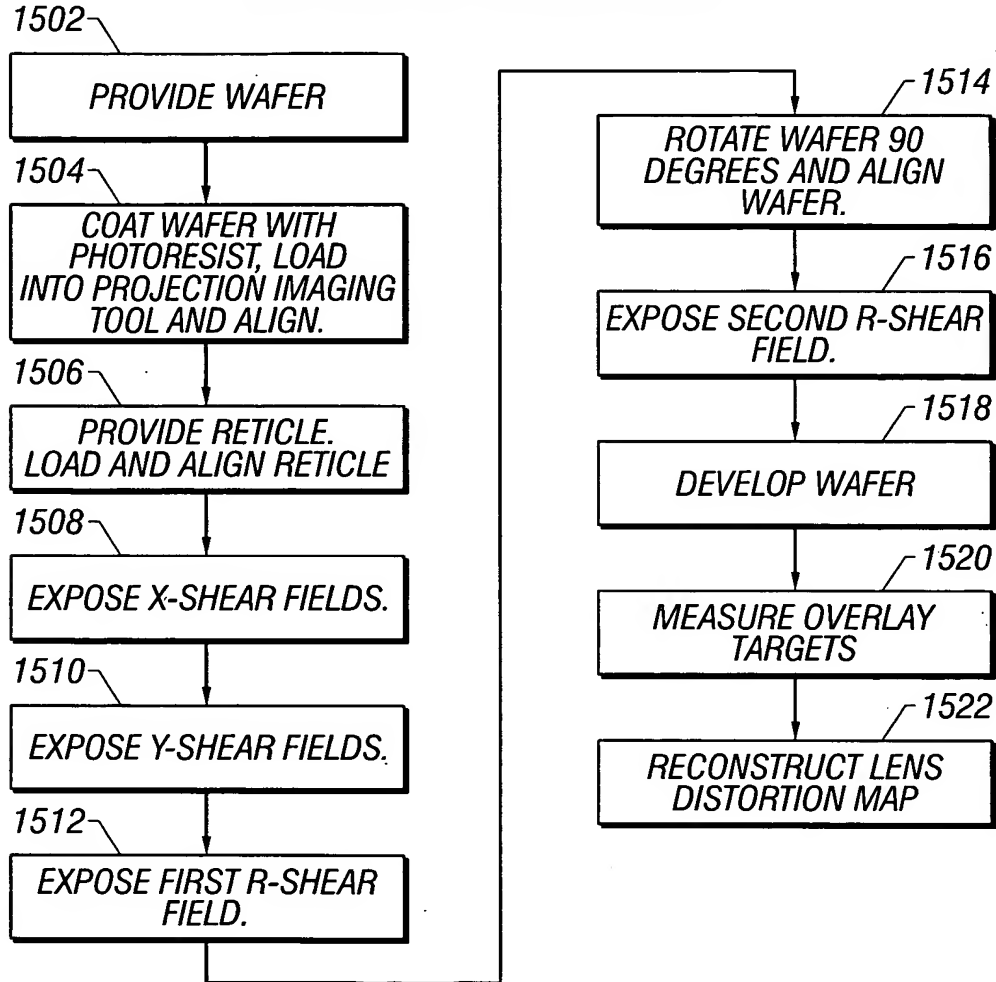
FIG. 13

***Typical overlay patterns or completed alignment attributes***



**FIG. 14**

**Process-flow for the second embodiment for self-referencing lens distortion measurement.**



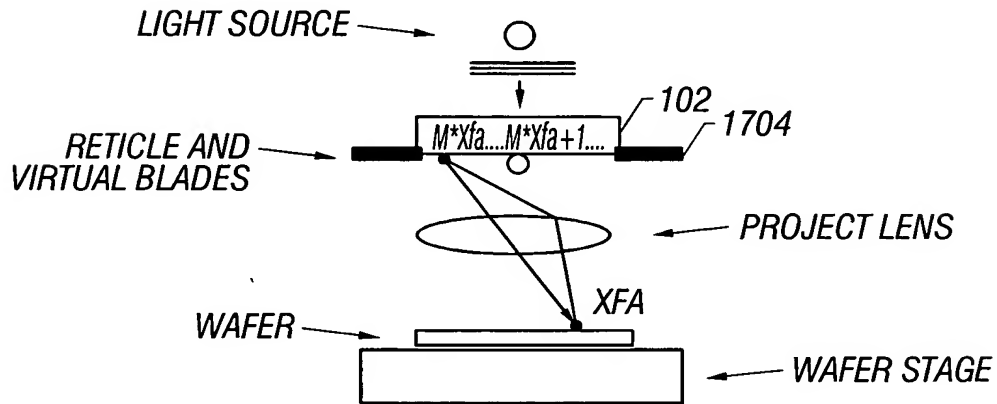
**FIG. 15**

**Some components of overlay or placement error  
 (Inter-field and Intra-field)**



**FIG. 16**

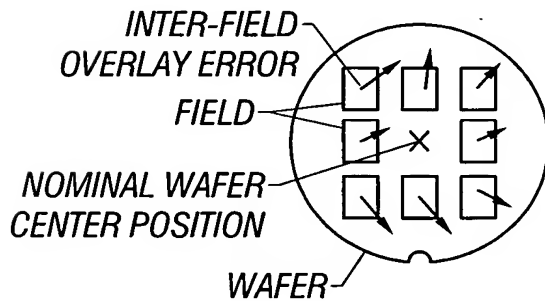
## Photolithographic stepper or scanner system



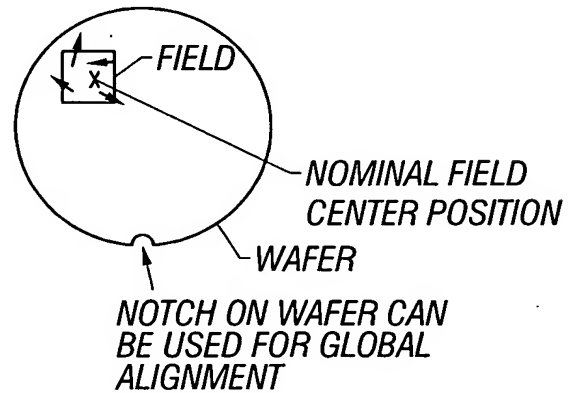
**FIG. 17**

## Intra-field overlay error

### Inter-field overlay error



**FIG. 18**



**FIG. 19**

Typical Detail of overlay group on New Overlay  
 reticle (FIG. 20) as used on an  $M=4$  lithographic  
 projection tool. Dark=chrome, white=open

New Overlay reticle

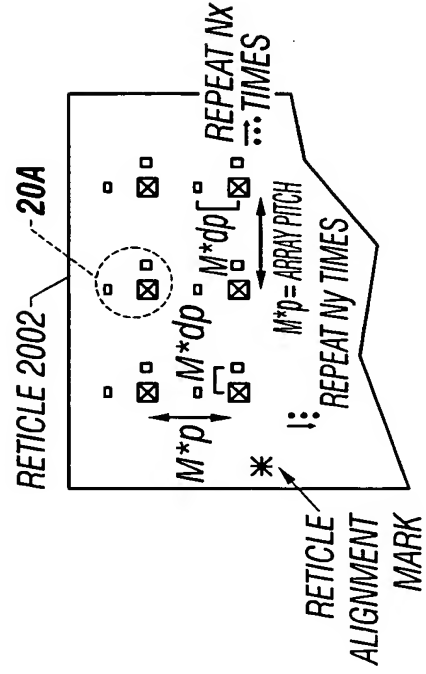


FIG. 20

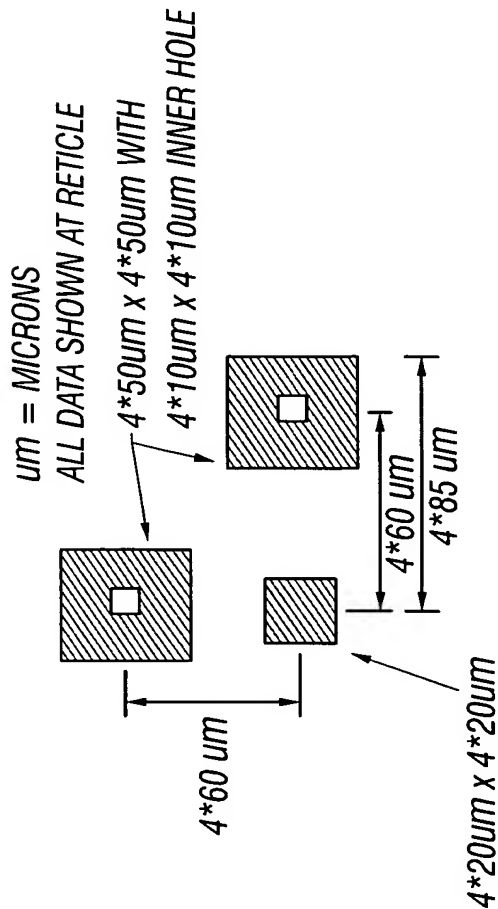
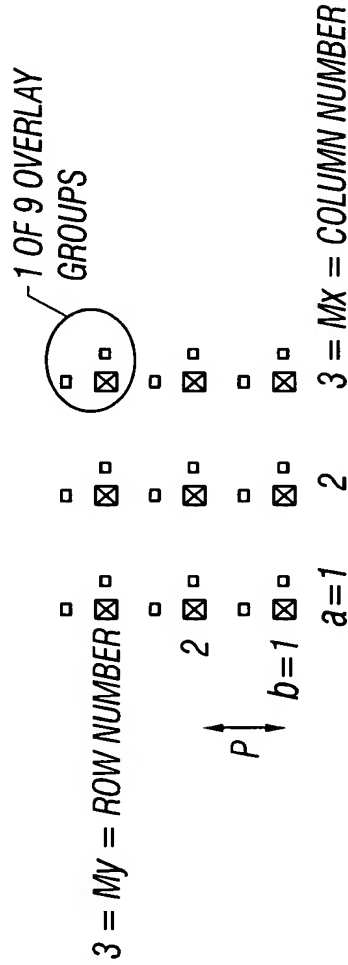
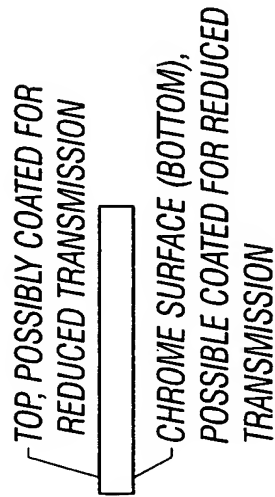


FIG. 20A



*Intra-field indices projected onto the wafer*

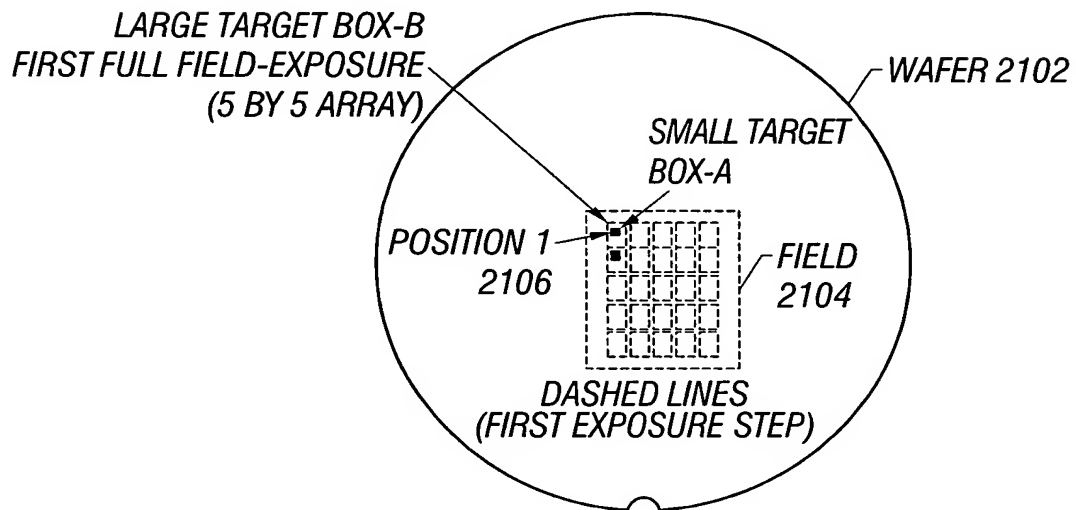
*Side view of reticle of  
 FIG. 20*



**FIG. 20B**

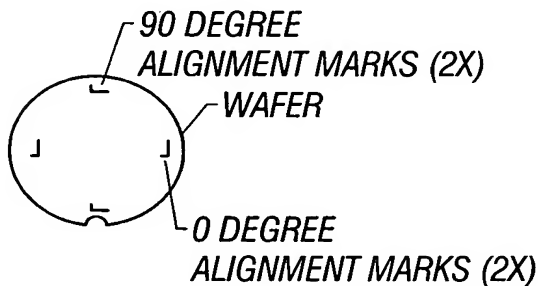
**FIG. 20C**

***Example of prior art lens distortion test***



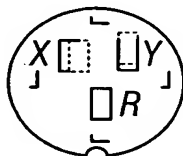
**FIG. 21**  
**(Prior Art)**

***Wafer with alignment marks at 0 and 90 degrees***



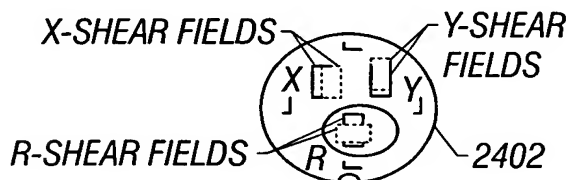
**FIG. 22**

***Wafer after exposure of FIG. 20 overlay reticle at the 0 degree orientation***



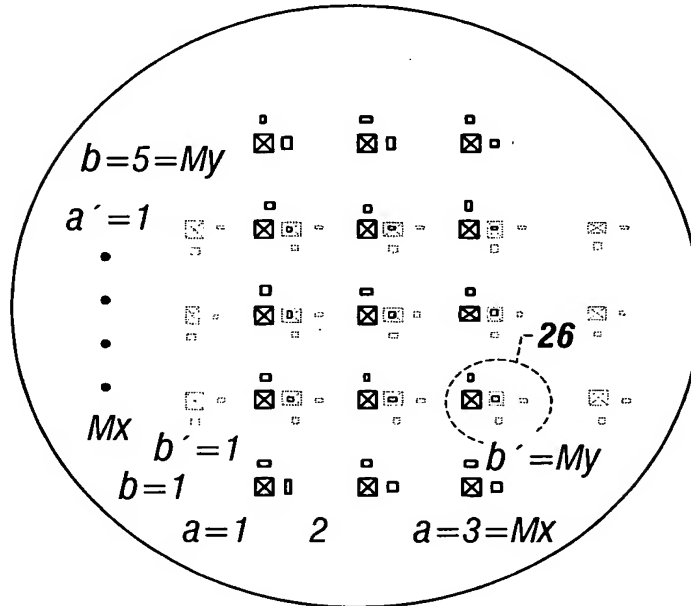
**FIG. 23**

***Wafer after exposure of FIG. 20 overlay reticle at the 0 and 90 degree orientations (clockwise)***



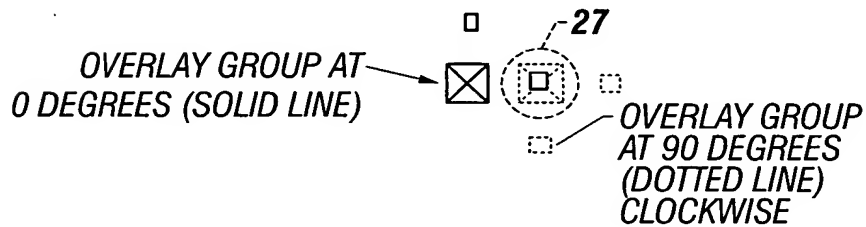
**FIG. 24**

**Detail of R-shear pattern on wafer**



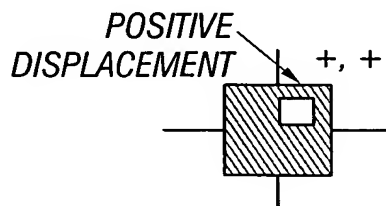
**FIG. 25**

**Closeup of overlay groups for R-shear**

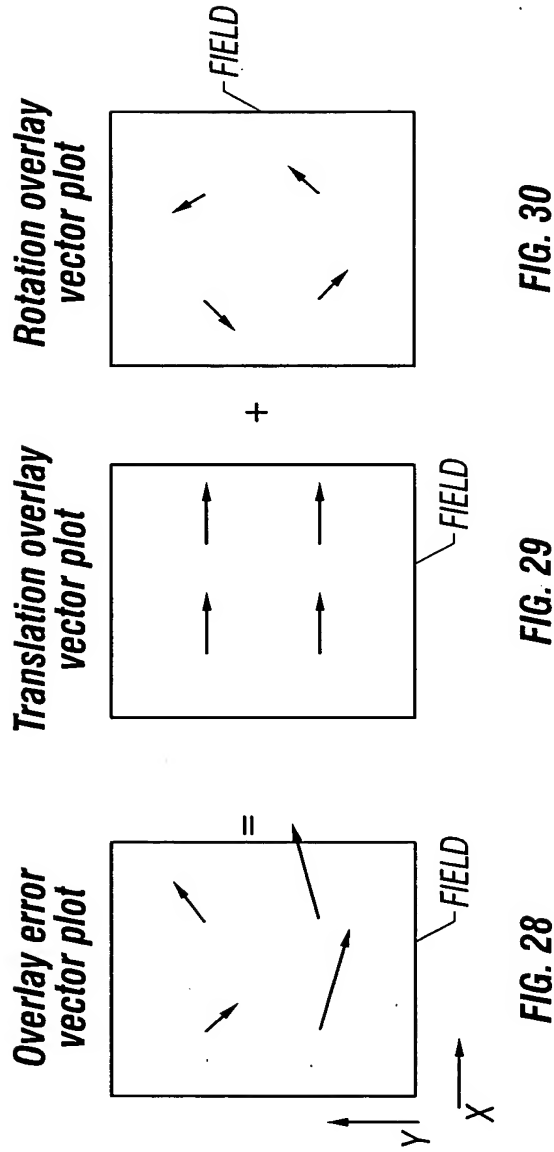


**FIG. 26**

**Single Box-in-Box target.**  
**dark = undeveloped photoresist**  
**white = no photoresist**

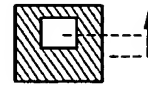


**FIG. 27**

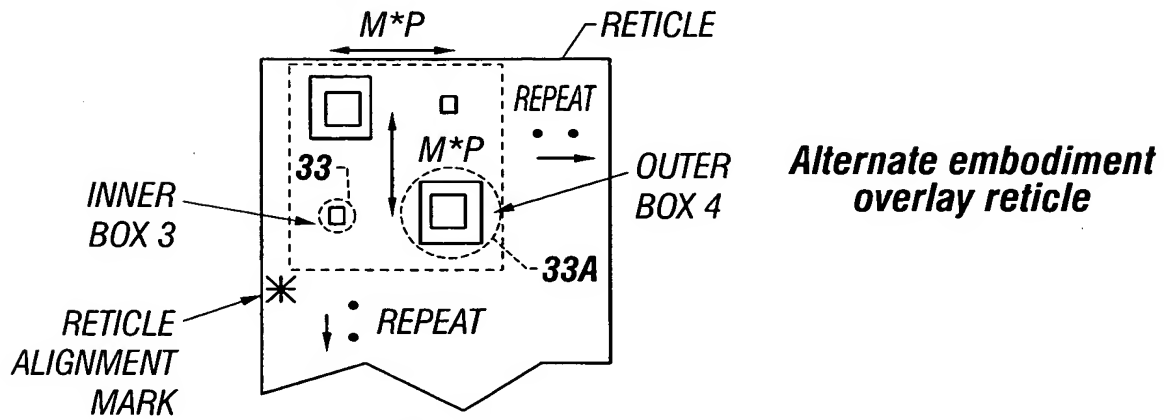


**Overlay measurement**

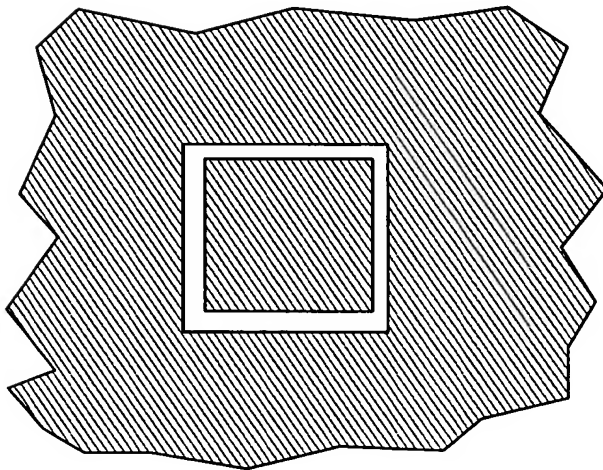
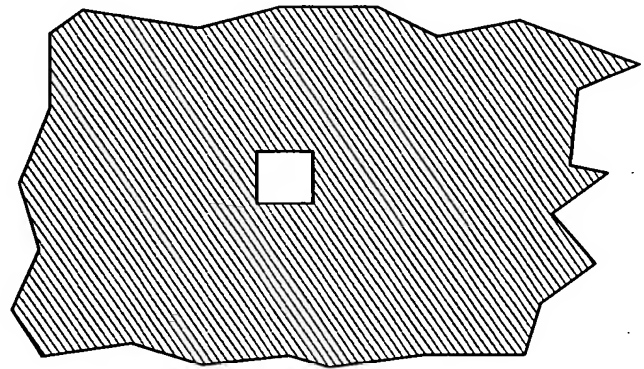
THE VECTOR REPRESENTS THE ALIGNMENT  
 OFFSET DISTANCE BETWEEN THE BOX-IN-BOX  
 STRUCTURE



**FIG. 31**

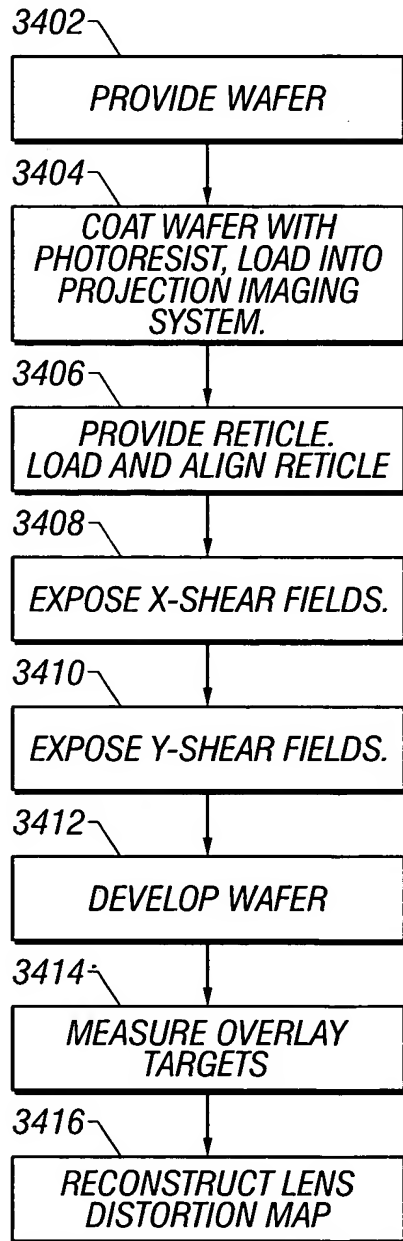


**Inner box 3 on reticle.**  
**Dark=chrome,**  
**white=open.**



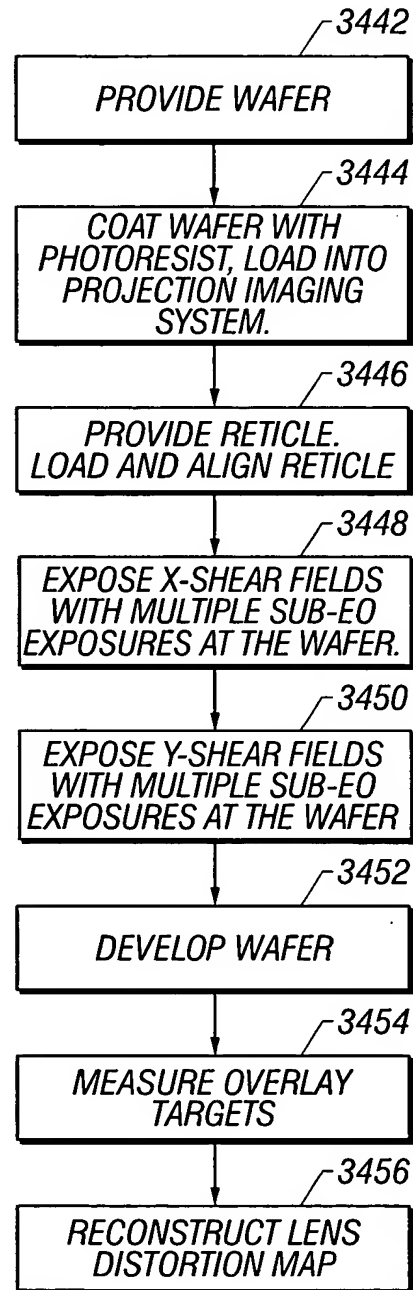
**Outer box 4 on reticle.**  
**Dark=chrome,**  
**white=open.**

***Process flow for the preferred  
embodiment for self-referencing  
lens distortion measurement.***

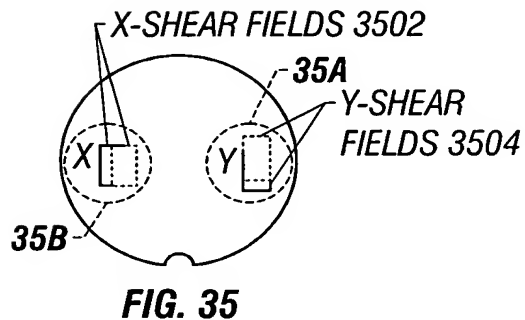


**FIG. 34**

***Process flow for the alternate  
embodiment utilizing sub-Eo  
exposure doses on the wafer.***

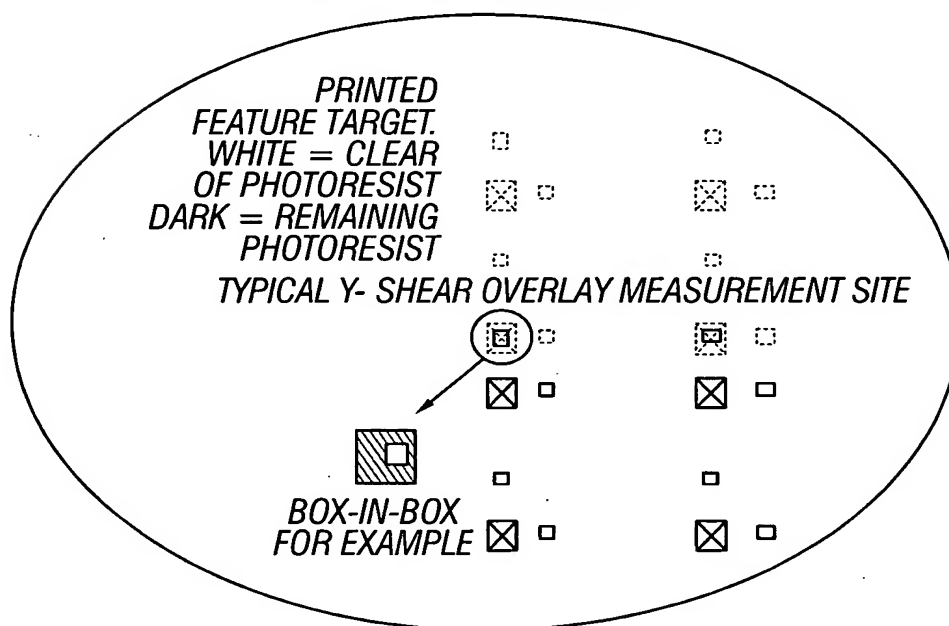


**FIG. 34A**



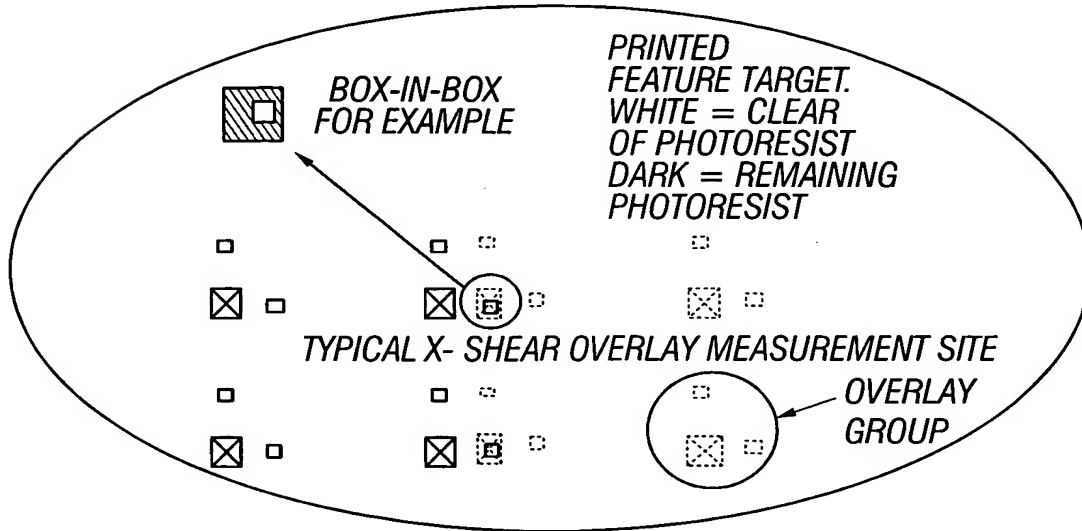
**Wafer after exposure of  
 FIG. 20 overlay reticle for  
 X and Y shears.**

**Detail of Y-shear for a 2 x 2  
 set of overlay groups**





**Detail of X-shear for a 2 x 2  
set of overlay groups.**



**FIG. 35B**

**Final results of the method of this invention.  
Units=microns, (xf, yf) = intra-field location,  
(dx, dy) = intra-field distortion at point (xf, yf).**

Machine id: DUVF11-02			
xf	yf	dx	dy
-10000.000	-10000.000	-0.139	0.044
-8000.000	-10000.000	0.223	-0.233
-6000.000	-10000.000	0.498	0.004
.	.	.	.
.	.	.	.
10000.000	10000.000	0.099	-0.188

**FIG. 36**

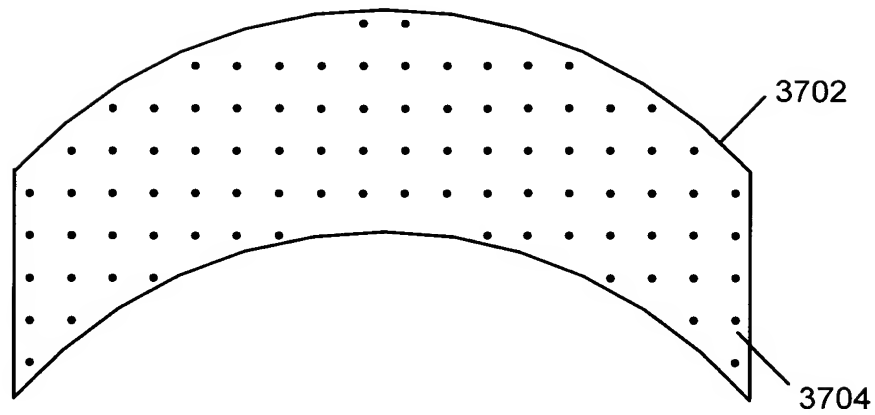


Figure 37

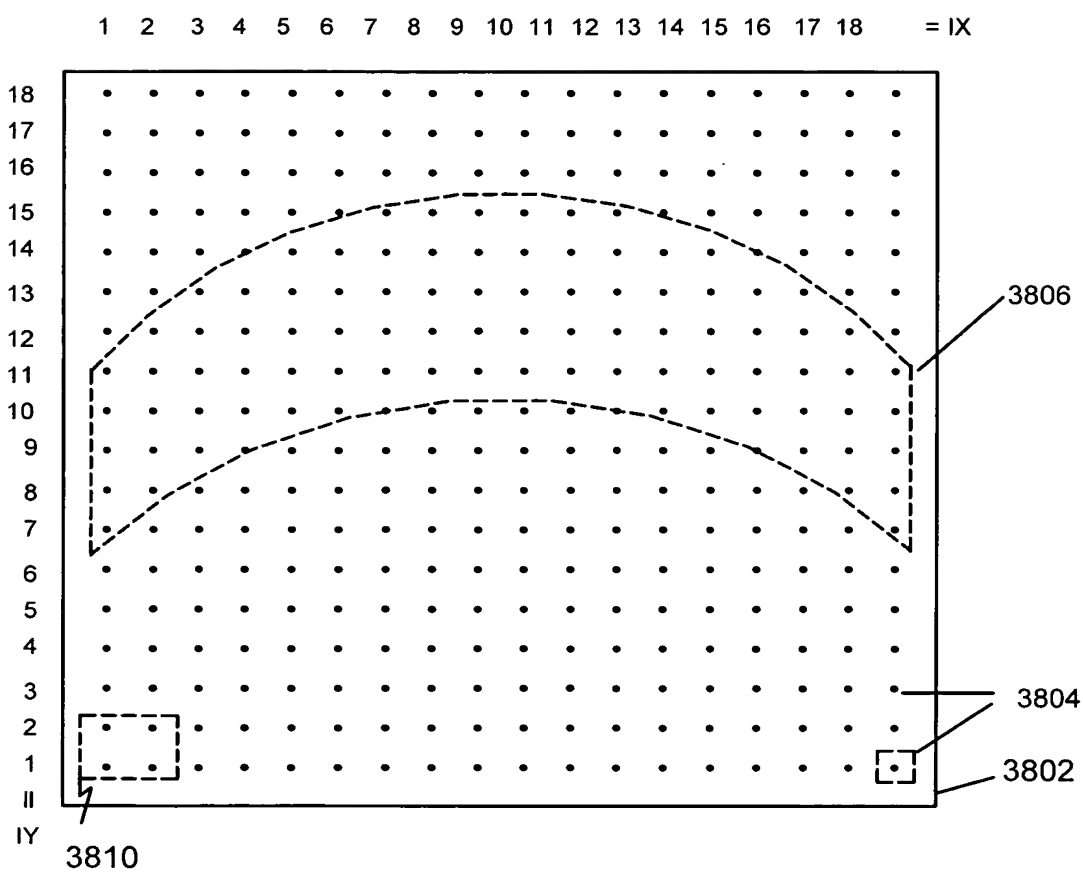
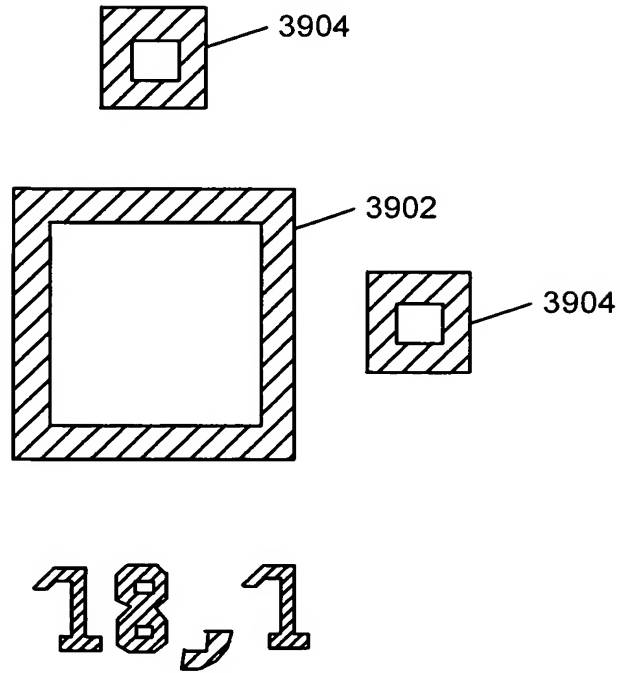


Figure 38



*Figure 39*

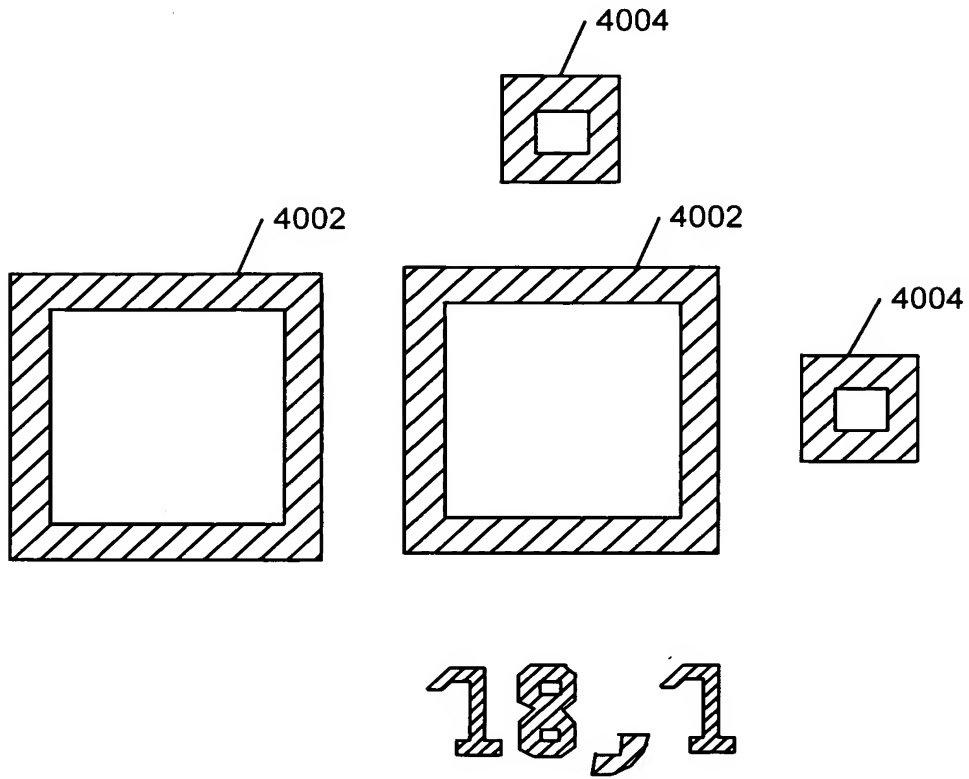


Figure 40

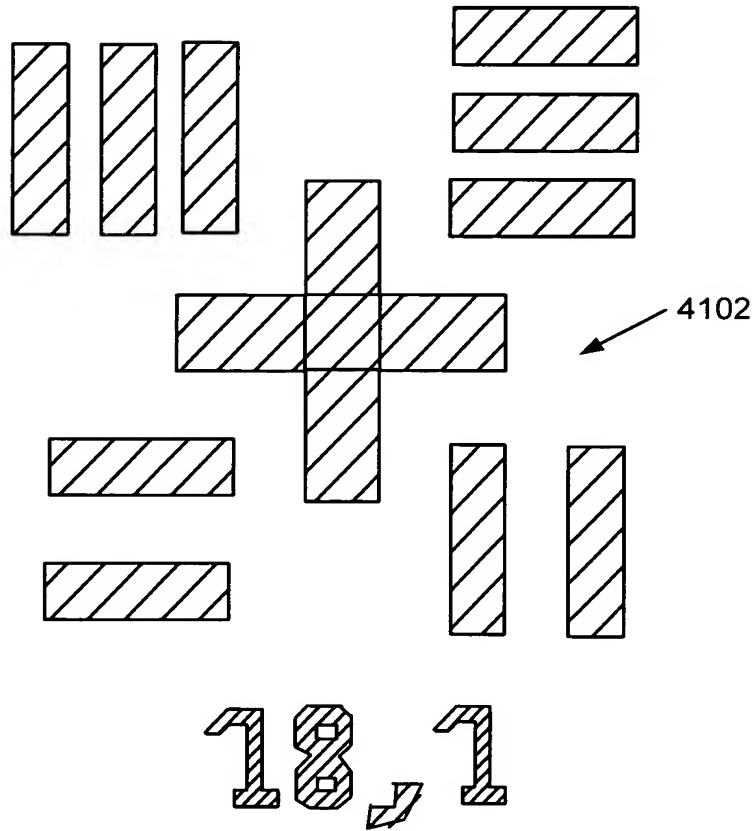


Figure 41

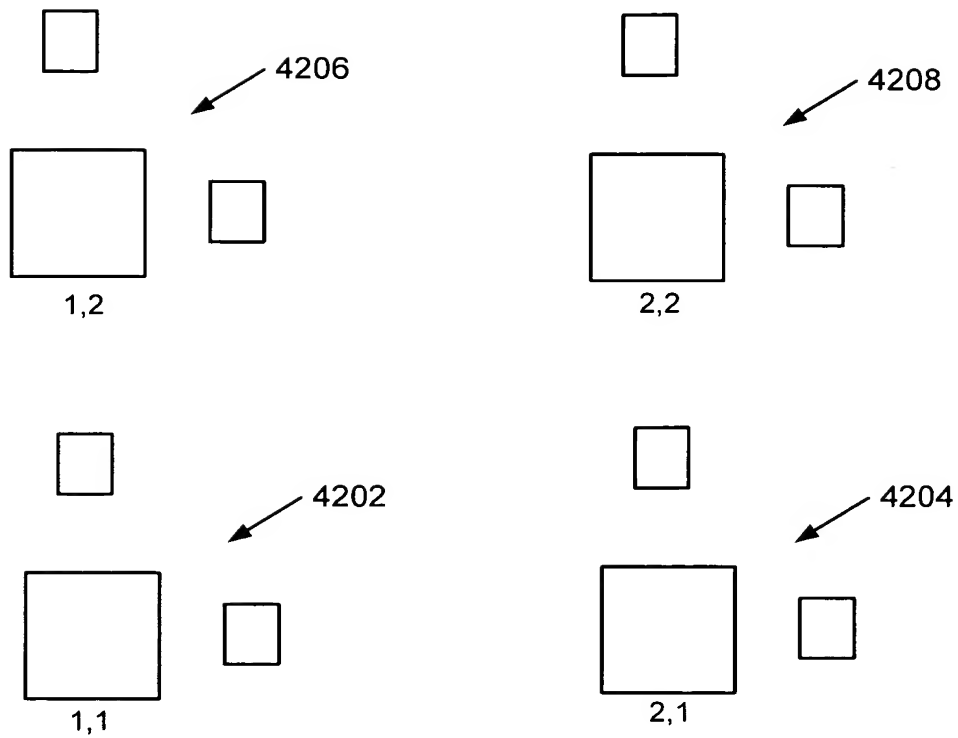


Figure 42

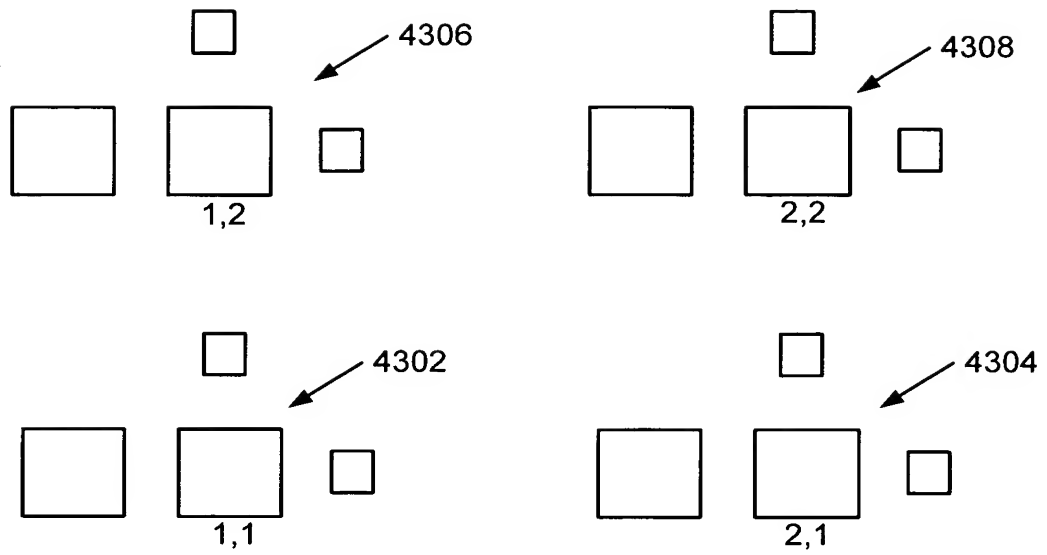


Figure 43



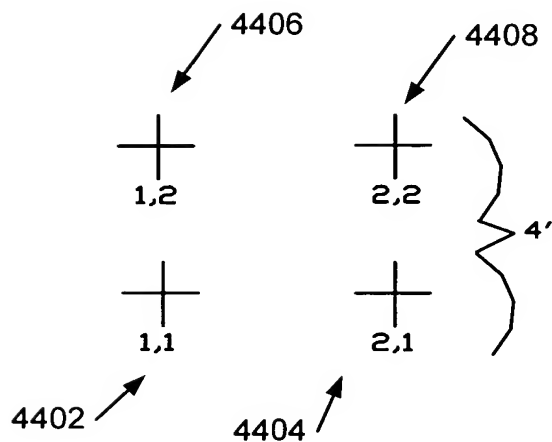


Figure 44

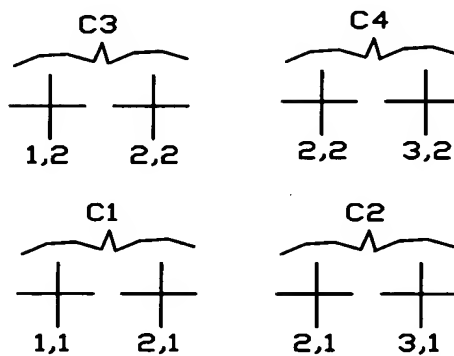


Figure 45

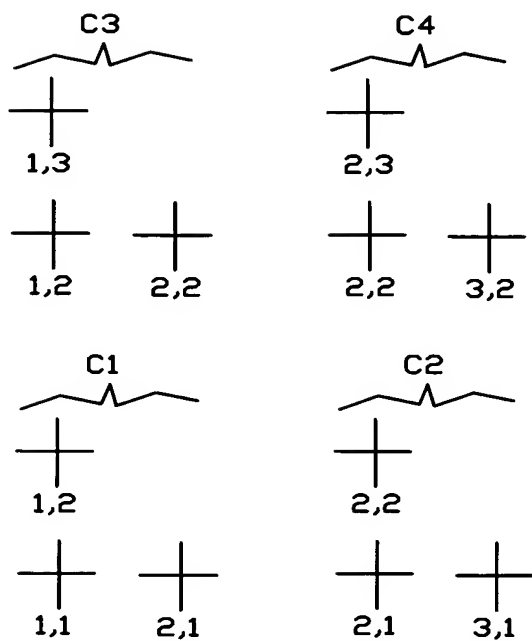


Figure 46

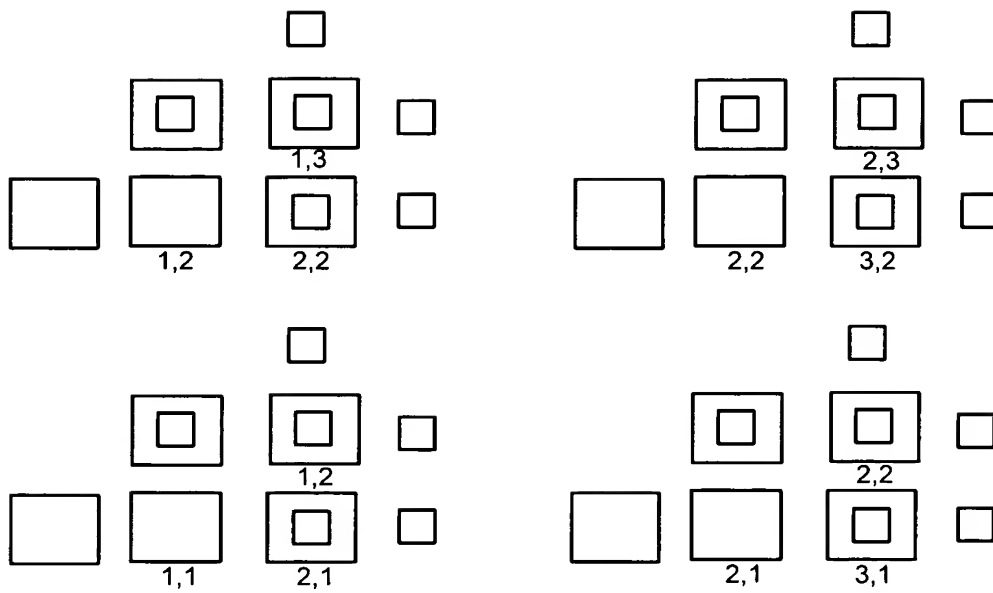


Figure 47

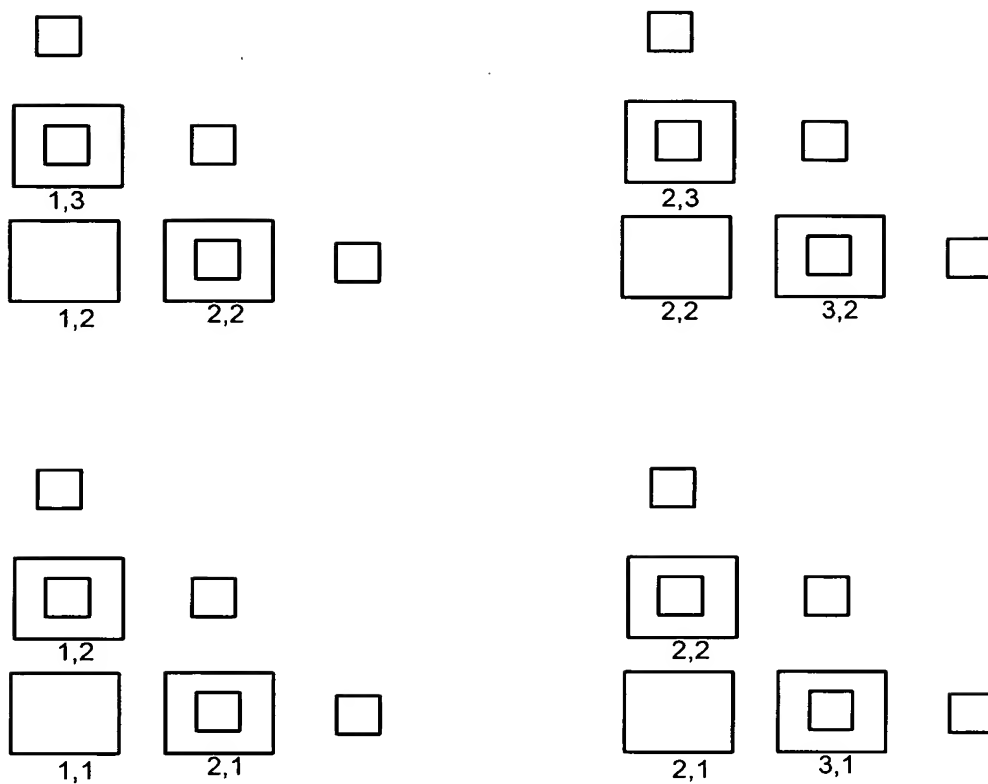


Figure 48

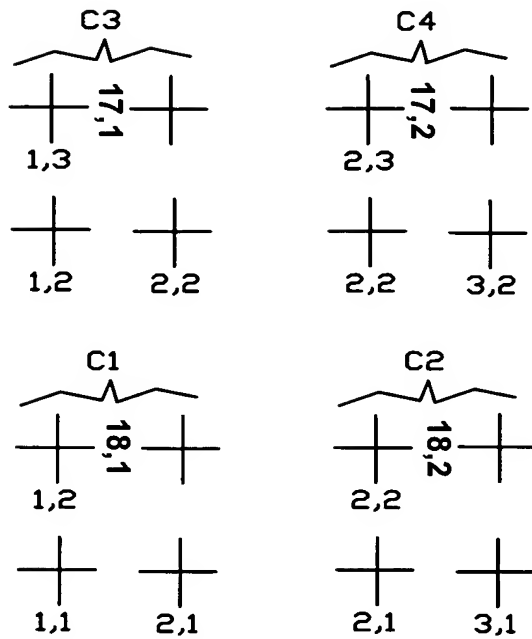


Figure 49

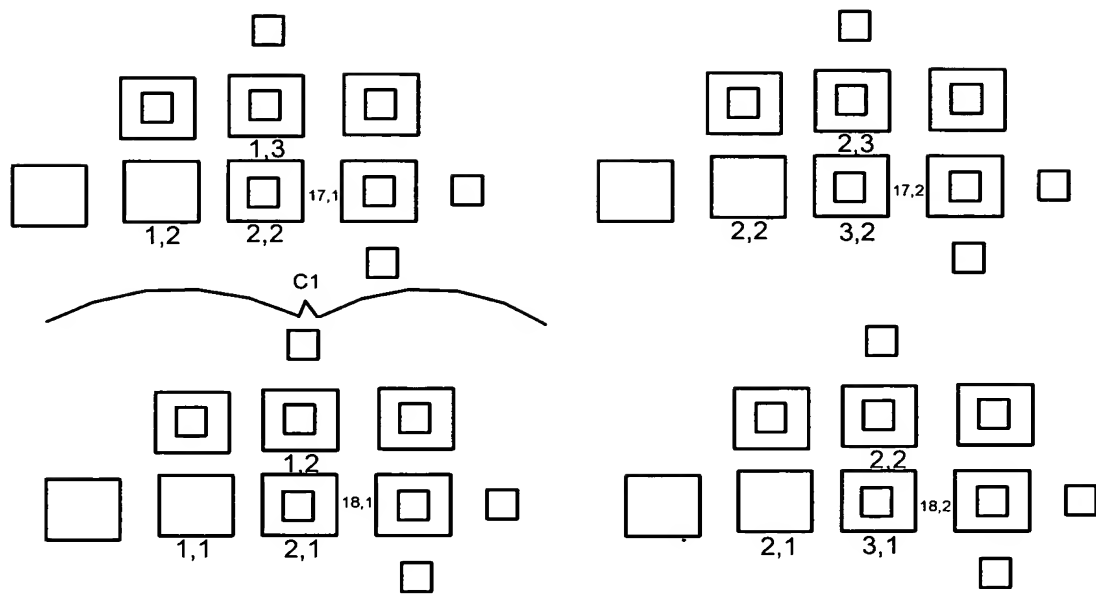


Figure 50

Machine id: DUVF11-03

xf	yf	a2	a3
-10000	-10000	-0.15	0.06
-8000	-10000	-0.17	-0.42
-6000	-10000	-0.38	-0.01
-	-		
-	-		
-	-		
-	-		
-	-		
10000	10000	0.11	-0.08

Figure 51  
Final result for computation of x and y tilt.  
(xf,yf) = intrafield location in microns  
(a2, a3) = (x,y) tilt in radians